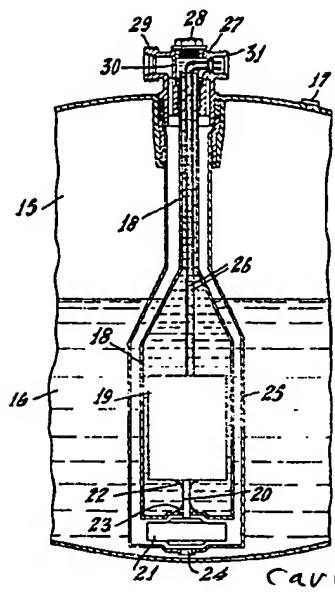


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Fig. 2.



cavity
motor housing

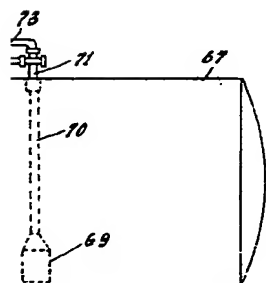
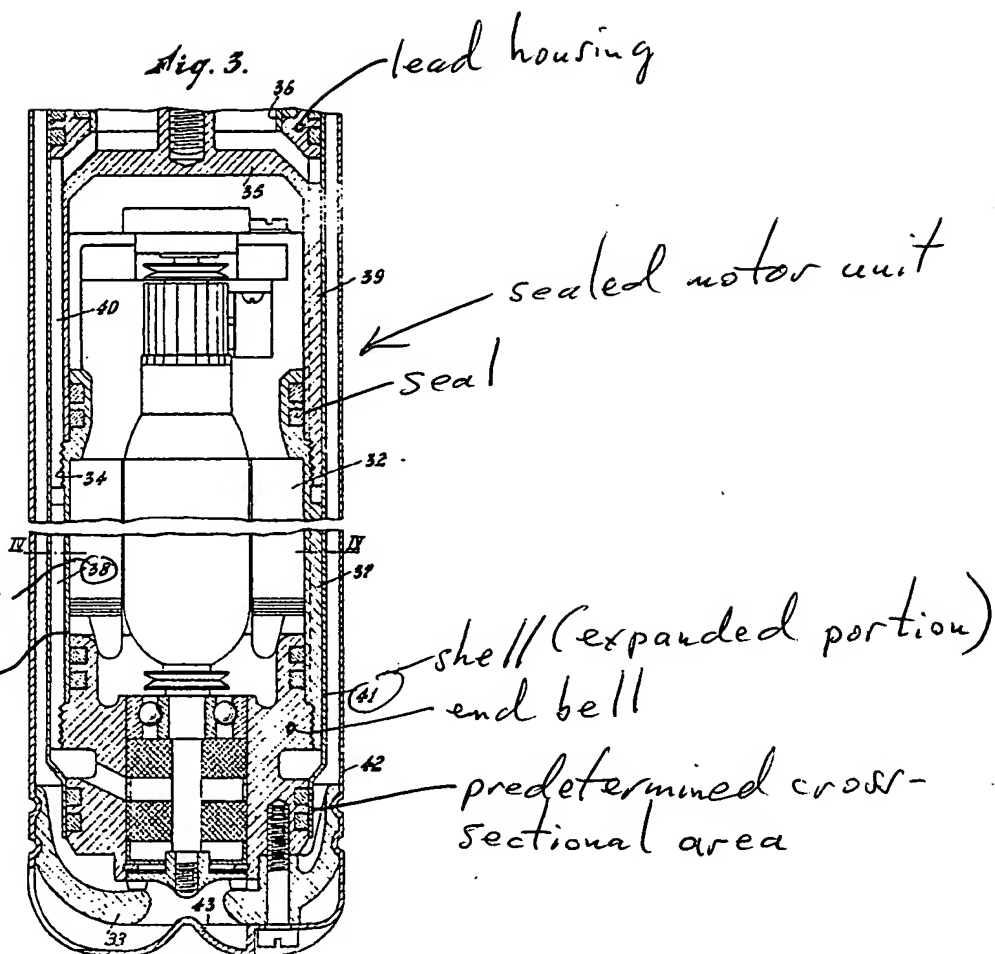


Fig. 3.



lead housing

sealed motor unit
seal

shell (expanded portion)
end bell
predetermined cross-sectional area